

METHOD FOR PRODUCING L-AMINO ACID USING BACTERIA
BELONGING TO THE GENUS *ESCHERICHIA*

Technical Field

5 The present invention relates to biotechnology,
specifically to a method for producing L-amino acids by
fermentation and more specifically to genes derived from
bacteria *Escherichia coli*. The genes are useful for
improvement of L-amino acid productivity, for example,
10 L-threonine, L-valine, L-proline, L-leucine, L-
methionine and L-arginine.

Background art

Conventionally the L-amino acids have been
15 industrially produced by method of fermentation
utilizing strains of microorganisms obtained from
natural sources or mutant of the same especially
modified to enhance L-amino acid productivity.

There have been disclosed many techniques to
20 enhance L-amino acid productivity, for example, by
transformation of microorganism by recombinant DNA (see,
for example, US patent No. 4,278,765). These techniques
based on the increasing of activities of the enzymes
involved into amino acid biosynthesis and/or
25 desensitizing the target enzymes to the feedback
inhibition by produced L-amino acid (see, for example,
Japanese Laid-open application No56-18596 (1981), WO

95/16042 or US patent Nos. 5,661,012 and 6,040,160).

On the other hand, increased L-amino acid excretion can enhance the productivity of strain producing L-amino acid. Strain of bacterium belonging to the genus

5 *Corynebacterium* having increased expression of L-lysine excretion gene (*lysE* gene) is disclosed (WO 9723597A2).

In addition, genes coding for the efflux proteins suitable for secretion of L-cysteine, L-cystine, N-acetylserine or thiazolidine derivatives are also
10 disclosed (USA Patent No. 5,972,663).

At present several *Escherichia coli* genes coding for putative membrane proteins enhancing L-amino acid production are disclosed. Additional copy of *rhtB* gene makes a bacterium more resistant to L-homoserine and
15 enhances production of L-homoserine, L-threonine, L-alanine, L-valine and L-isoleucine (European patent application EP994190A2). Additional copy of *rhtC* gene makes a bacterium more resistant to L-homoserine and L-threonine and enhances production of L-homoserine, L-
20 threonine and L-leucine (European patent application EP1013765A1). Additional copy of *yahN*, *yeaS*, *yfiK* and *yggA* genes enhance production of L-glutamic acid, L-lysine, L-threonine L-alanine, L-histidine, L-proline, L-arginine, L-valine and L-isoleucine (European patent
25 application EP1016710A2). And though complete genome sequence of *Escherichia coli* strain K-12 is described (Blattner F.R., Plunkett G., Bloch C.A. *et al.*, *Science*,

227, 1453-1474, 1997; ftp://ftp.genetics.wisc.edu/pub/sequence/ecolim52.seq.gz), there are many ORFs, the function of which still remains unknown.

5 Disclosure of the invention

 An object of present invention is to enhance the productivity of L-amino acid producing strains and to provide a method for producing L-amino acid, for example, L-threonine, L-valine, L-proline, L-leucine or L-methionine or L-arginine, using the strains.

 This aim was achieved by identifying genes coding for proteins, which are not involved into biosynthetic pathway of target L-amino acid but enhance its production. An example of such protein could be a membrane protein having L-amino acid excretion activity. Based on the analysis of complete genome sequence of *Escherichia coli*, proteins with 4 or more putative transmembrane segments (TMS) were selected. As a result of diligent screening, the present inventors have identified several genes among them, that is, b2682, b2683, b1242 and b3434, and thoroughly studied it. The genes b2682 and b2683 have been known as putative CDS which may encode functionally unknown proteins (nucleotide numbers 92 to 829 and 819 to 1154 in the sequence of GenBank accession AE000353 U00096, respectively). The gene b2683 is also known as *ygaH*. The gene b1242 has been known as putative CDS which may

encode functionally unknown protein (numbers 8432 to 9079 in the sequence of GenBank accession AE000222 U00096). The gene b1242 is also known as *yche*. The gene b3434 also has been known as putative CDS which may
5 encode functionally unknown protein (numbers 1463 to 2056 in the sequence of GenBank accession AE000420 U00096). The gene b3434 is also known as *yhgN*.

Also the present inventors have found that by enhancing the activity of the protein encoded by b2682, b2683, b1242 or b3434 gene the productivity of L-amino
10 acid producing strain is enhanced. Thus the present invention has been completed.

The present inventions are as follows:

1). An L-amino acid producing bacterium belonging to the
15 genus *Escherichia*, wherein the bacterium has been modified so that the L-amino acid production by the bacterium should be enhanced by enhancing activities of proteins as defined in the following (A) or (B), and (C) or (D) in a cell of the bacterium:

20 (A) a protein which comprises the amino acid sequence shown in SEQ ID NO:3 in Sequence listing;

(B) a protein which comprises an amino acid sequence including deletion, substitution, insertion or addition of one or several amino acids in the amino acid
25 sequence shown in SEQ ID NO:3 in Sequence listing, and which has an activity of making bacterium having

enhanced resistance to the L-amino acids and/or its analogs;

(C) a protein which comprises the amino acid sequence shown in SEQ ID NO:5 in Sequence listing;

5 (D) a protein which comprises an amino acid sequence including deletion, substitution, insertion or addition of one or several amino acids in the amino acid sequence shown in SEQ ID NO: 5 in Sequence listing, and which has an activity of making bacterium having
10 enhanced resistance to the L-amino acids and/or its analogs;.

(hereinafter, the proteins as defined in the above (A) or (B) and (C) or (D) are referred to as "proteins of the first embodiment of the present invention" and
15 the bacterium belonging to the genus *Escherichia* which is enhanced the activities of the above proteins is sometimes referred to as "a bacterium of the first embodiment of the present invention)

2). The bacterium according to the above bacterium,
20 wherein the activities of the proteins as defined in (A) or (B) and (C) or (D) are enhanced by transformation of the bacterium with a DNA coding for the proteins as defined in (A) or (B) and (C) or (D), or by alteration of expression regulation sequence of the DNA on the
25 chromosome of the bacterium.

3). The bacterium according to the above bacterium, wherein the transformation is performed with a multicopy

vector.

4). A method for producing L-amino acid, which comprises cultivating the bacterium according to the above bacterium in a culture medium and collecting from the culture medium L-amino acid to be produced and accumulated.

5) The method according to the above method, wherein L-amino acid is L-threonine.

6) The method according to the above method, wherein the bacterium has been modified so that the bacterium should have enhanced expression of threonine operon.

7) The method according to the above method, wherein L-amino acid is L-valine.

8) The method according to the above method, wherein the bacterium has been modified so that the bacterium should have enhanced expression of *ilv* operon.

9) The method according to the above method, wherein L-amino acid is L-proline.

10) The method according to the above method, wherein the bacterium has been modified so that the bacterium should have enhanced expression of genes for proline biosynthesis.

11) The method according to the above method, wherein L-amino acid is L-leucine.

12) The method according to the above method, wherein the bacterium has been modified so that the

bacterium should have enhanced expression of *leu* operon.

13) The method according to the above method,
wherein L-amino acid is L-methionine.

14) The method according to the above method,
5 wherein the bacterium has been modified so that the
bacterium should have enhanced expression of *met* regulon.

15) An L-amino acid producing bacterium belonging
to the genus *Escherichia*, wherein the bacterium has been
modified so that the L-amino acid production by the
10 bacterium should be enhanced by enhancing activities of
proteins as defined in the following (E) or (F) in a
cell of the bacterium:

(E) a protein which comprises the amino acid
sequence shown in SEQ ID NO:11 in Sequence listing;

15 (F) a protein which comprises an amino acid
sequence including deletion, substitution, insertion or
addition of one or several amino acids in the amino acid
sequence shown in SEQ ID NO:11 in Sequence listing, and
which has an activity of making bacterium having
20 enhanced resistance to the L-amino acids and/or its
analogs;

(hereinafter, the proteins as defined in the above (E)
or (F) are sometimes referred to as "proteins of the
second embodiment of the present invention" and the
25 bacterium belonging to the genus *Escherichia* which is
enhanced the activities of the proteins (E) or (F) is
sometimes referred to as "a bacterium of the second

embodiment of the present invention")

16) The bacterium according to the above bacterium,
wherein the activities of the proteins as defined in (E)
or (F) are enhanced by transformation of the bacterium
5 with a DNA coding for the proteins as defined in (E) or
(F), or by alteration of expression regulation sequence
of the DNA on the chromosome of the bacterium.

17) The bacterium according to the above bacterium,
wherein the transformation is performed with a multicopy
10 vector.

18) A method for producing L-amino acid, which
comprises cultivating the bacterium according to the
above bacterium in a culture medium and collecting from
the culture medium L-amino acid to be produced and
15 accumulated.

19) The method according to the above method,
wherein L-amino acid is L-threonine.

20) The method according to the above method,
wherein the bacterium has been modified so that the
20 bacterium should have enhanced expression of threonine
operon.

21) The method according to the above method,
wherein L-amino acid is L-valine.

22) The method according to the above method,
25 wherein the bacterium has been modified so that the
bacterium should have enhanced expression of *ilv* operon.

23) An L-amino acid producing bacterium belonging

to the genus *Escherichia*, wherein the bacterium has been modified so that the L-amino acid production by the bacterium should be enhanced by enhancing activities of proteins as defined in the following (G) or (H) in a cell of the bacterium:

(G) a protein which comprises the amino acid sequence shown in SEQ ID NO:15 in Sequence listing;

(H) a protein which comprises an amino acid sequence including deletion, substitution, insertion or addition of one or several amino acids in the amino acid sequence shown in SEQ ID NO:15 in Sequence listing, and which has an activity of making bacterium having enhanced resistance to the L-amino acids and/or its analogs, such as DL-o-methylserine, 6-diazo-5-oxo-L-norleucine and DL- β -hydroxy-norvaline, and having enhanced sensitivity to S-(2-aminoethyl)cysteine; (hereinafter, the proteins as defined in the above (G) or (H) are sometimes referred to as "proteins of the third embodiment of the present invention" and the bacterium belonging to the genus *Escherichia* which is enhanced the activities of the proteins (E) or (F) is sometimes referred to as "a bacterium of the third embodiment of the present invention")

24) The bacterium according to the above bacterium, wherein the activities of the proteins as defined in (G) or (H) are enhanced by transformation of the bacterium with a DNA coding for the proteins as defined in (G) or

(H), or by alteration of expression regulation sequence of the DNA on the chromosome of the bacterium.

25) The bacterium according to the above bacterium, wherein the transformation is performed with a multicopy
5 vector.

26) A method for producing L-amino acid, which comprises cultivating the bacterium according to the above bacterium in a culture medium and collecting from the culture medium L-amino acid to be produced and
10 accumulated.

27) The method according to the above method, wherein L-amino acid is L-arginine.

28) The method according to the above method, wherein the bacterium has been modified so that the
15 bacterium should have enhanced expression of arginine regulon.

29) The method according to the above method, wherein L-amino acid is L-proline.

30) The method according to the above method,
20 wherein the bacterium has been modified so that the bacterium should have enhanced expression of genes for proline biosynthesis.

The method for producing L-amino acid includes production of L-threonine using L-threonine producing
25 bacterium wherein activities of the proteins of the present invention such as that comprising amino acid sequence shown in SEQ ID NO:3 and SEQ ID NO:5 are

enhanced. Also a method for producing L-amino acid includes production of L-valine using L-valine producing bacterium wherein activities of the proteins of the present invention such as that comprising amino acid sequence shown in SEQ ID NO:3 and SEQ ID NO:5 are enhanced. Besides, method for producing L-amino acid includes production of L-proline using L-proline producing bacterium wherein activities of the proteins of the present invention such as that comprising amino acid sequence shown in SEQ ID NO:3 and SEQ ID NO:5 are enhanced. Moreover, method for producing L-amino acid includes production of L-leucine using L-leucine producing bacterium wherein activities of the proteins of the present invention such as that comprising amino acid sequence shown in SEQ ID NO:3 and SEQ ID NO:5 are enhanced. And, method for producing L-amino acid includes production of L-methionine using L-methionine producing bacterium wherein activities of the proteins of the present invention such as that comprising amino acid sequence shown in SEQ ID NO:3 and SEQ ID NO:5 are enhanced.

Further, the method for producing L-amino acid includes production of L-threonine using L-threonine producing bacterium wherein activities of the proteins of the present invention such as that comprising amino acid sequence shown in SEQ ID NO:11 are enhanced. Also a method for producing L-amino acid includes production of

L-valine using L-valine producing bacterium wherein activities of the proteins of the present invention such as that comprising amino acid sequence shown in SEQ ID NO:11 are enhanced.

5 Still further, the method for producing L-amino acid includes production of L-arginine using L-arginine producing bacterium wherein activities of the proteins of the present invention such as that comprising amino acid sequence shown in SEQ ID NO:15 are enhanced. Also,
10 method for producing L-amino acid includes production of L-proline using L-proline producing bacterium wherein activities of the proteins of the present invention such as that comprising amino acid sequence shown in SEQ ID NO:15 are enhanced.

15 The present invention will be explained in detail below.

 The bacterium of the present invention is an L-amino acid producing bacterium belonging to the genus *Escherichia*, wherein the bacterium has been modified so
20 that the L-amino acid production by the bacterium should be enhanced by enhancing activities of the proteins of the present invention in a cell of the bacterium.

 In the present invention, "L-amino acid producing bacterium" means a bacterium which has an ability to
25 accumulate L-amino acid in a medium, when the bacterium is cultured in the medium. The L-amino acid producing ability may be possessed by the bacterium as a property

of a wild strain of the bacterium or may be imparted or enhanced by breeding.

The bacterium of the present invention is L-amino acid producing bacterium belonging to the genus *Escherichia* having enhanced activities of proteins, which enhance the productivity of the target L-amino acid. Concretely the bacterium of present invention is L-amino acid producing bacterium belonging to the genus *Escherichia* which has enhanced activity of at least one or two of the proteins of the present invention.

The term "enhancing an activity of a protein " means that the activity per cell has become higher than that of a non-modified strain, for example, a wild-type bacterium belonging to the genus *Escherichia*. For example, there can be mentioned a case where number of the protein molecules per cell increases, a case where specific activity per the protein molecule increases and so forth. Further, as a wild-type bacterium belonging to the genus *Escherichia* that serves as an object for comparison, for example, the wild type strain of *Escherichia coli* can be mentioned.

Concretely the bacterium of the first embodiment of the present invention harbors the DNA which overexpresses at least one of b2682 and b2683 gene, preferably both of these genes, on chromosomal DNA or plasmid in the bacterium and has enhanced ability to produce L-amino acid, for example L-threonine, L-valine,

L-proline, L-leucine or L-methionine. The bacterium of the second embodiment of the present invention harbors the DNA having overexpressed b1242 gene on chromosomal DNA or plasmid in the bacterium and has enhanced ability to produce L-amino acid, for example L-threonine and/or L-valine. The bacterium of the third embodiment of the present invention harbors the DNA having overexpressed b3434 gene on chromosomal DNA or plasmid in the bacterium and has enhanced ability to produce L-amino acid, for example, L-arginine and/or L-proline.

The proteins of the first embodiment of the present invention include ones as defined in the following (A) or (B), and (C) or (D):

(A) a protein which comprises the amino acid sequence shown in SEQ ID NO:3 in Sequence listing;

(B) a protein which comprises an amino acid sequence including deletion, substitution, insertion or addition of one or several amino acids in the amino acid sequence shown in SEQ ID NO:3 in Sequence listing, and which has an activity of making bacterium having enhanced resistance to the L-amino acids and/or its analogs;

(C) a protein which comprises the amino acid sequence shown in SEQ ID NO5 in Sequence listing;

(D) a protein which comprises an amino acid sequence including deletion, substitution, insertion or addition of one or several amino acids in the amino acid

sequence shown in SEQ ID NO: 5 in Sequence listing, and which has an activity of making bacterium having enhanced resistance to the L-amino acids and/or its analogs.

5 The number of "several" amino acids differs depending on the position or the type of amino acid residues in the three-dimensional structure of the protein. It may be 2 to 24, preferably 2 to 12, and more preferably 2 to 5 for the protein (A), and 2 to 11,
10 preferably 2 to 7, and more preferably 2 to 5 for the protein (C), respectively.

The proteins of the second embodiment of the present invention include ones as defined in the following (E) or (F):

15 (E) a protein which comprises the amino acid sequence shown in SEQ ID NO:11 in Sequence listing;

(F) a protein which comprises an amino acid sequence including deletion, substitution, insertion or addition of one or several amino acids in the amino acid
20 sequence shown in SEQ ID NO:11 in Sequence listing, and which has an activity of making bacterium having enhanced resistance to the L-amino acids and/or its analogs;

 The number of "several" amino acids differs
25 depending on the position or the type of amino acid residues in the three-dimensional structure of the protein. It may be 2 to 22 , preferably 2 to 11, and more

preferably 2 to 5 for the protein (E).

The proteins of the third embodiment of the present invention include ones as defined in the following (G) or (H):

5 (G) a protein which comprises the amino acid sequence shown in SEQ ID NO:15 in Sequence listing;

(H) a protein which comprises an amino acid sequence including deletion, substitution, insertion or addition of one or several amino acids in the amino acid
10 sequence shown in SEQ ID NO:15 in Sequence listing, and which has an activity of making bacterium having enhanced resistance to the L-amino acids and/or its analogs, such as DL-o-methylserine, 6-diazo-5-oxo-L-norleucine and DL- β -hydroxy-norvaline, and having
15 enhanced sensitivity to S-(2-aminoethyl)cysteine.

The number of "several" amino acids differs depending on the position or the type of amino acid residues in the three-dimensional structure of the protein. It may be 2 to 20, preferably 2 to 10, and more preferably 2 to 5
20 for the protein (G).

Enhanced resistance to L-amino acids and/or its analogs means ability for bacterium to grow on a minimal medium containing L-amino acid or its analog in concentration under which the unmodified strain or the
25 wild type strain, or the parental strain of the bacterium cannot grow, or ability for bacterium to grow faster on a medium containing L-amino acid or its analog

than the unmodified strain or the wild type strain, or the parental strain of the bacterium.

More concretely, it can be said that *E. coli* strain has enhanced resistance to the L-amino acid or its analog if the strain forms a colony which is larger than that of the unmodified strain or wild type strain of *E. coli* after 2 - 4 days incubation at 37°C on a plate with solid Adams medium at 37°C when the strain is cultivated on an agar medium containing the L-amino acid or its analog under an appropriate condition. The term "an appropriate condition" refers to temperature, pH, air supply or optional presence of essential nutrients or the like for the *E. coli* strain which is to be cultivated.

L-amino acid analogs are exemplified by 3,4-dihydroproline, DL-thiaisleucine, DL-o-methylserine, 4-azaleucine, norleucine, L-o-fluorophenylalanine and DL-o-fluorophenylalanine, homoserine, 6-diazo-5-oxo-L-norleucine and DL- β -hydroxy-norvaline.

Above mentioned concentration of L-amino acid or its analog, under which the unmodified strain or the wild type strain of the bacterium cannot grow, varies very significantly (from 0.5 $\mu\text{g/ml}$ for DL-thiaisleucine to 9600 $\mu\text{g/ml}$ for DL-o-methylserine) depending on the structure of used compound. For example, such concentration is generally 7 to 70 $\mu\text{g/ml}$, preferably 20 to 25 $\mu\text{g/ml}$ in case of 3,4-dihydroproline; generally 0.5

to 5 µg/ml, preferably 0.9 to 1.1 in case of DL-thiaioleucine; generally 1100 to 9600 µg/ml, preferably 3000 to 3500 in case of DL-o-methylserine; generally 15 to 150 µg/ml, preferably 40 to 50 µg/ml in case of 4-azaleucine; generally 150 to 1500 µg/ml, preferably 450 to 550 µg/ml in case of norleucine; generally 0.6 to 6 µg/ml, preferably 1.5 to 2 µg/ml in case of L-o-fluorophenylalanine; generally 2 to 20 µg/ml, preferably 5 to 7 µg/ml in case of DL-o-fluorophenylalanine; and generally 330 to 3300 µg/ml, preferably 900 to 1100 µg/ml in case of homoserine, generally 5 to 50 µg/ml, preferably 12 to 18 in case of 6-diazo-5-oxo-L-norleucine, and generally 25 to 250 µg/ml, preferably 70 to 90 µg/ml in case of DL-β-hydroxy-norvaline

15 Sensitivity to L-amino acids and/or its analogs means ability for bacterium to grow in longer proliferation time than the unmodified strain or the wild type strain on a minimal medium containing a concentration of L-amino acid or its analog.

20 Alternatively, sensitivity to L-amino acids and/or its analogs means ability for bacterium not to grow on a minimal medium containing L-amino acid or its analog in a concentration under which the unmodified strain or the wild type strain of the bacterium grow. Such L-amino

25 acid analog is exemplified by S-(2-aminoethyl)cysteine. Above mentioned concentration is generally 0.2 to 2.0 µg/ml, preferably 0.5 to 1.0 µg/ml in case of S-(2-

aminoethyl)cysteine.

The bacterium of the present invention also includes one wherein the activities of the proteins of the present invention are enhanced by transformation of the bacterium with DNA coding for protein as defined in (A) or (B), and (C) or (D), or (E) or (F), or (G) or (H), or by alteration of expression regulation sequence of the DNA on the chromosome of the bacterium.

The DNA, which is used for modification of the bacterium of the present invention, codes for putative membrane protein. Concretely the DNA codes for protein having 4 or more transmembrane segments. Such DNA may code for proteins having L-amino acid excretion activity. More concretely, the DNA is represented by b2682, b2683, b1242 and b3434 genes. It is necessary to notice that coding region of b2682 gene at position 728-738 and coding region of b2683 gene at position 1-11 are overlapping. Both genes can be obtained by, for example, PCR using primers having nucleotide sequence shown in SEQ ID No: 1 and 2 as a single PCR product. The b1242 gene can be obtained by, for example, PCR using primers having nucleotide sequence shown in SEQ ID No: 9 and 10. The b3434 gene can be obtained by, for example, PCR using primers having nucleotide sequence shown in SEQ ID No: 13 and 14.

Analysis of complete genome sequence of *Escherichia coli* allowed to select the genes coding for proteins

having 4 or more putative TMS. Proteins with known function and transporters described by Paulsen I.T., Sliwinski M.I., Saier M.H. (*J.Mol.Biol.*, 1998, 277, 573) and Linton K.J., Higgins C.F. (*Molecular Microbiology*, 1998, 28(1), 5) were excluded from the group to be screened. As a result of diligent screening among the rest of genes, several genes coding for putative membrane exporters were chosen. And it was found that the overexpression of b2682 and b2683 genes, or b1242 or b3434 gene enhances the L-amino acid production by L-amino acid producing strain.

The DNA of the present invention includes a DNA coding for the protein which include deletion, substitution, insertion or addition of one or several amino acids in one or more positions on the protein (A) or (C) as long as they do not lose the activity of the protein. Although the number of "several" amino acids differs depending on the position or the type of amino acid residues in the three-dimensional structure of the protein, it may be 2 to 24, preferably 2 to 12, and more preferably 2 to 5 for the protein (A), and 2 to 11, preferably 2 to 7, and more preferably 2 to 5 for the protein (C), respectively.

Further, the DNA of the present invention includes a DNA coding for the protein which include deletion, substitution, insertion or addition of one or several amino acids in one or more positions on the

protein (E) as long as they do not lose the activity of the protein. Although the number of "several" amino acids differs depending on the position or the type of amino acid residues in the three-dimensional structure of the protein, it may be 2 to 22, preferably 2 to 11, and more preferably 2 to 5 for the protein (E). Still further, the DNA of the present invention includes a DNA coding for the protein which include deletion, substitution, insertion or addition of one or several amino acids in one or more positions on the protein (G) as long as they do not lose the activity of the protein. Although the number of "several" amino acids differs depending on the position or the type of amino acid residues in the three-dimensional structure of the protein, it may be 2 to 20, preferably 2 to 10, and more preferably 2 to 5 for the protein (G).

The DNA coding for substantially the same protein as the protein defined in (A), (C), (E) or (G) may be obtained by, for example, modification of nucleotide sequence coding for the protein defined in (A), (C), (E) or (G) using site-directed mutagenesis so that one or more amino acid residue will be deleted, substituted, inserted or added. Such modified DNA can be obtained by conventional methods using treatment with reagents and conditions generating mutations. Such treatment includes treatment the DNA coding for proteins of present invention with hydroxylamine or treatment the bacterium

harboring the DNA with UV irradiation or reagent such as N-methyl-N'-nitro-N-nitrosoguanidine or nitrous acid.

The DNA of the present invention include variants which can be found in the different strains and variants of bacteria belonging to the genus *Escherichia* according to natural diversity. The DNA coding for such variants can be obtained by isolating the DNA, which hybridizes with b2862, b2683, b1242, or b3434 gene or part of the genes under the stringent conditions, and which codes the protein enhancing L-amino acid production. The term "stringent conditions" referred to herein is a condition under which so-called specific hybrid is formed, and non-specific hybrid is not formed. For example, the stringent conditions includes a condition under which DNAs having high homology, for instance DNAs having homology no less than 70% to each other, are hybridized. Alternatively, the stringent conditions are exemplified by conditions which comprise ordinary condition of washing in Southern hybridization, e.g., 60°C, 1 x SSC, 0.1% SDS, preferably 0.1 x SSC, 0.1% SDS. As a probe for the DNA which codes for variants and hybridizes with b2862, b2683, b1242, or b3434 gene, a partial sequence of the nucleotide sequence of SEQ ID NO: 3 or SEQ ID NO: 5 respectively can also be used. Such a probe may be prepared by PCR using oligonucleotides produced based on the nucleotide sequence of SEQ ID NO: 3, 5, 11 or 15 as primers, and a DNA fragment containing the nucleotide

sequence of SEQ ID NO: 3, 5, 11 or 15 as a template.

When a DNA fragment in a length of about 300 bp is used as the probe, the conditions of washing for the hybridization consist of, for example, 50°C, 2 x SSC, and 0.1% SDS.

Transformation of bacterium with DNA coding for protein means introduction of the DNA into bacterium cell for example by conventional methods to increase expression of the gene coding for the protein of present invention and to enhance the activity of the protein in the bacterial cell.

Techniques for enhancement of gene expression includes methods increasing the gene copy number. Introduction of a gene into a vector that is able to function in a bacterium belonging to the genus *Escherichia* increases copy number of the gene. For such purposes multi-copy vectors can be preferably used. The multi-copy vector is exemplified by pBR322, pMW119, pUC19, pET22b or the like.

Besides, enhancement of gene expression can be achieved by introduction of multiple copies of the gene into bacterial chromosome by, for example, method of homologous recombination or the like.

In case that expression of two or more genes is enhanced, the genes may be harbored together on the same plasmid or separately on different plasmids. It is also acceptable that one of the genes is harbored on a

chromosome, and the other gene is harbored on a plasmid.

On the other hand, enhancement of gene expression can be achieved by alteration of expression regulation sequence of the gene. Alteration of expression regulation sequence of a gene includes introducing mutation in the inherent expression regulation sequence of the gene such as a promoter so that the expression of the gene is enhanced (WO00/18935) and locating the DNA of the present invention under control of a potent promoter. For example, *lac* promoter, *trp* promoter, *trc* promoter, P_L promoter of lambda phage are known as potent promoters. Using the potent promoter can be combined with multiplication of gene copies.

The bacterium of the present invention can be obtained by introduction of the aforementioned DNAs into bacterium inherently having ability to produce L-amino acid. Alternatively, the bacterium of present invention can be obtained by imparting ability to produce L-amino acid to the bacterium already harboring the DNAs. For the parent strain which is to be enhanced in activities of the proteins of the present invention, L-threonine producing bacteria belonging to the genus *Escherichia* such as strains VL2054 (VKPM B-8067), VNIIGenetika 472T23 (US patent No.5,631,157), VKPM B-3996 (US patent Nos. 5,175,107 and 5,976,843), KCCM-10132 (WO009660A1), KCCM-10133 (WO009661A1) or the like can be employed. Also for the parent strain which is to be enhanced in

activities of the proteins of the present invention, L-valine producing bacteria belonging to the genus *Escherichia* such as H-81 (VKPM B- 8066), NRRL B-12287 and NRRL B-12288 (US patent No. 4,391,907), VKPM B-4411 (US patent No. 5,658,766), VKPM B-7707 (European patent application EP1016710A2) or the like is employed.

Besides, for the parent strain which is to be enhanced in activities of the proteins of the present invention, L-proline producing bacteria belonging to the genus *Escherichia* such as NRRL B-12403 and NRRL B-12404 (GB2075056), VKPM B-8012 (Russian patent application 2000124295), plasmid mutants described in the patent DE3127361, plasmid mutants described by Bloom F.R. *et al.* (The 15th Miami winter symposium, 1983, p.34) or the

like are employed. Also, for the parent strain which is to be enhanced in activities of the proteins of the present invention, L-leucine producing bacteria belonging to the genus *Escherichia* such as H-9070 (FERM BP-4704) and H-9072 (FERM BP-4706) (US5744331), VKPM B-7386 and VKPM B-7388 (RU2140450), W1485atpA401/pMWdAR6, W1485lip2/pMWdAR6 and AJ12631/pMWdAR6 (EP0872547) or the like are employed. And, for the parent strain which is to be enhanced in activities of the proteins of the present invention, L-methionine producing bacteria belonging to the genus *Escherichia* such as AJ11539 (NRRL B-12399), AJ11540 (NRRL B-12400), AJ11541 (NRRL B-12401), AJ 11542 (NRRL B-12402) (GB2075055) or the like are

employed as well.

Further, for the parent strain which is to be enhanced in activity of the proteins of the present invention, L-arginine producing bacteria belonging to the genus *Escherichia* such as strains AJ11531 and AJ11538 (JP56106598A2), AJ11593 (FERM P-5616) and AJ11594 (FERM P-5617) (Japanese Patent Laid-open No. 57-5693) or the like can be employed.

The bacterium of the present invention may be further enhanced expression of one or more genes which are involved in L-amino acid biosynthesis. Such genes are exemplified by threonine operon, which preferably comprises a gene encoding aspartate kinase - homoserine dehydrogenase of which feedback inhibition by L-threonine is desensitized (Japanese Patent Publication No. 1-29559), for L-threonine producing bacteria. Such genes are exemplified by *ilv* operon, i.e. *ilvGMEDA* operon, which does not preferably express threonine deaminase and of which attenuation is suppressed (Japanese Patent Laid-Open Publication No. 8-47397), for L-valine producing bacteria. Such genes are exemplified by genes for L-proline biosynthesis, which are preferably represented by gene *proB* encoding for glutamate kinase of which feedback inhibition by L-proline is desensitized (DE3127361), for L-proline producing bacteria. Also, such genes are exemplified by leucine operon, i.e. *leu* operon, which preferably

comprises a gene coding for isopropylmalate synthase of which feedback inhibition by L-leucine is desensitized (Russian patent application 99114325), for L-leucine producing bacteria. Also, such genes are exemplified by methionine regulon, for L-methionine producing bacteria. The methionine regulon may have mutated genes coding for proteins lowered in activity in repressing the amino acid biosynthesis. Such gene is exemplified by variation type *metJ* gene coding for a L-methionine biosynthesis-relating repressor protein from *E. coli* of which activity in repressing methionine biosynthesis is lowered (JP 2000-157267 A2). Further, such gene is exemplified by arginine regulon, which preferably comprises a gene encoding N-acetylglutamate synthase of which feedback inhibition by L-arginine is desensitized (Rajagopal B.S. et al, Appl. Environ. Microbiol., 1998, v.64, No.5, p.1805-1811).

The method of the present invention includes method for producing L-threonine, comprising steps of cultivating the bacterium of the first embodiment of the present invention in a culture medium, to allow L-threonine to be produced and accumulated in the culture medium, and collecting L-threonine from the culture medium. Also the method of present invention includes method for producing L-valine, comprising steps of cultivating the bacterium of the present invention in a culture medium, to allow L-valine to be produced and accumulated in the culture medium, and collecting L-valine from the culture medium. Besides, the method of present invention includes method for producing L-proline, comprising steps of cultivating the bacterium of the present invention in a culture medium, to allow

L-proline to be produced and accumulated in the culture medium, and collecting L-proline from the culture medium.

Also, the method of present invention includes method for producing L-leucine, comprising steps of cultivating

5 the bacterium of the present invention in a culture medium, to allow L-leucine to be produced and

accumulated in the culture medium, and collecting L-

leucine from the culture medium. And, the method of present invention includes method for producing L-

10 methionine, comprising steps of cultivating the

bacterium of the present invention in a culture medium,

to allow L-methionine to be produced and accumulated in

the culture medium, and collecting L-methionine from the culture medium.

15 The method of the present invention also includes

method for producing L-threonine, comprising steps of

cultivating the bacterium of the second embodiment of

the present invention in a culture medium, to allow L-

threonine to be produced and accumulated in the culture

20 medium, and collecting L-threonine from the culture

medium. Also the method of present invention includes

method for producing L-valine, comprising steps of

cultivating the bacterium of the present invention in a

culture medium, to allow L-valine to be produced and

25 accumulated in the culture medium, and collecting L-

valine from the culture medium.

The method of present invention further includes

method for producing L-arginine, comprising steps of cultivating the bacterium of the third embodiment of the present invention in a culture medium, to allow L-arginine to be produced and accumulated in the culture medium, and collecting L-arginine from the culture medium. Also, the method of present invention includes method for producing L-proline, comprising steps of cultivating the bacterium of the present invention in a culture medium, to allow L-proline to be produced and accumulated in the culture medium, and collecting L-proline from the culture medium.

In the present invention, the cultivation, the collection and purification of L-amino acid from the medium and the like may be performed in a manner similar to the conventional fermentation method wherein an amino acid is produced using a microorganism. A medium used for culture may be either a synthetic medium or a natural medium, so long as the medium includes a carbon source and a nitrogen source and minerals and, if necessary, appropriate amounts of nutrients which the microorganism requires for growth. The carbon source may include various carbohydrates such as glucose and sucrose, and various organic acids. Depending on the mode of assimilation of the used microorganism, alcohol including ethanol and glycerol may be used. As the nitrogen source, various ammonium salts such as ammonia and ammonium sulfate, other nitrogen compounds such as

amines, a natural nitrogen source such as peptone, soybean-hydrolysate and digested fermentative microorganism are used. As minerals, potassium monophosphate, magnesium sulfate, sodium chloride, 5 ferrous sulfate, manganese sulfate, calcium chloride, and the like are used.

The cultivation is performed preferably under aerobic conditions such as a shaking culture, and stirring culture with aeration, at a temperature of 20 10 to 40 °C, preferably 30 to 38 °C. The pH of the culture is usually between 5 and 9, preferably between 6.5 and 7.2. The pH of the culture can be adjusted with ammonia, calcium carbonate, various acids, various bases, and buffers. Usually, a 1 to 5-day cultivation leads to the 15 accumulation of the target L-amino acid in the liquid medium.

After cultivation, solids such as cells can be removed from the liquid medium by centrifugation or membrane filtration, and then the target L-amino acid 20 can be collected and purified by ion-exchange, concentration and crystallization methods.

Brief description of the drawing

Figure 1 shows the construction of plasmid p Δ lacZ.

25

Best Mode for Carrying out the Invention

The present invention will be more concretely

explained below with reference to Examples. In the Examples an amino acid is of L-configuration unless otherwise noted.

5 Example 1: Cloning of the b2682, b2683, b1242, and b3434 genes on the plasmid pΔlacZ

For cloning of the b2682 and b2683 genes vector pΔlacZ was used. Vector pΔlacZ is a derivative of the vector pET-22b(+) (Novagen, Madison, WI, USA). pET-22b(+) was treated by *Bgl*III and *Xba*I and ligated with polymerase chain reaction (PCR) fragment of plasmid pMB9-*lac* (Fuller F., *Gene*, 19, 43-54, 1982) treated with the same restrictases and carried P_{lac} UV5 promoter. For amplifying the P_{lac} UV5 promoter fragment by PCR primers having sequence depicted in SEQ ID Nos: 7 and 8 were used. The resulted plasmid was supplemented with structural part of *lacZ* gene (237 bp without promoter) by cloning *Sal*I-*Bam*HI fragment of the plasmid pJEL250 (Dymakova E. *et al.*, *Genetika* (rus), 35, 2, 181-186, 1999). Scheme for obtaining vector pΔlacZ is shown in Figure 1.

The initial material for cloning of *E. coli* b2682 and b2683 putative reading frames (b2682 and b2683 genes) was the PCR fragment, which was obtained using DNA from *E. coli* strain TG1 as a template. For synthesis of this fragment two primers having sequence depicted in SEQ ID Nos: 1 and 2 were used. PCR was carried out on

"Perkin Elmer GeneAmp PCR System 2400" under the following conditions: 40 sec. at 95 °C, 40 sec. at 47 °C, 40 sec. at 72 °C, 30 cycles. Thus, the 1158 bp linear DNA fragment contained b2682 and b2683 genes was
 5 obtained. This PCR fragment was treated by *Xba*I and *Bam*HI restrictases and inserted into multicopy vector pΔlacZ previously treated by the same restrictases.

Resulted plasmid with the PCR fragment was named pYGAZH and carried both gene b2682 and b2683 under the control of the lactose promoter (P_{lac} UV5).
 10

Similarly, the initial material for cloning of *E. coli* b1242 putative reading frame (b1242 gene) was the PCR fragment, which was obtained using DNA from *E. coli* strain TG1 as a template. For synthesis of this fragment
 15 two primers having sequence depicted in SEQ ID Nos: 9 and 10 were used. Resulted plasmid with the PCR fragment was named pYCHE and carried b1242 gene under the control of the lactose promoter (P_{lac} UV5). The initial material for cloning of *E. coli* b3434 putative reading frame
 20 (b3434 gene) was the PCR fragment, which was obtained using DNA from *E. coli* strain TG1 as a template. For synthesis of this fragment two primers having sequence depicted in SEQ ID Nos: 13 and 14 were used. Resulted plasmid with the PCR fragment was named pYHGN and
 25 carried b3434 gene under the control of the lactose promoter (P_{lac} UV5).

Example 2: The influence of the amplified b2682 and b2683 genes on resistance of *E. coli* strain TG1 to amino acids and its analogs

E. coli strain TG1(pYGAZH), TG1(pYCHE),
5 TG1(pYHGN) and TG1 strain having a vector without
insertion (control strain) were grown overnight on LB
medium supplemented with ampicilline (100 µg/ml). The
night cultures of all strains were diluted at 25 times
in fresh LB medium supplemented with ampicilline (100
10 µg/ml) and IPTG (0.5 mM) and were incubated 2 hours at
37 °C with aeration. The log phase cultures were diluted
in 0,9% solution of NaCl and about 1000 cells were
seeded on plates with solid Adams medium supplemented
with ampicilline (100 µg/ml), IPTG (0.5 mM) and amino
15 acid or its analog. After 2 - 4 days incubation at 37 °C
the differences in colony size or colony number between
the TG1 strain with hybrid plasmid and control TG1
strain were registered. The results of experiments are
presented in Table 1.

Table 1

Inhibitors	Concentration in media, µg/ml	Effect on the growth of TG1 strain having plasmid		
		pYGAZH	pYCHE	pYHGN
Proline	30000	No	No	No
3,4-Dihydroproline	23	R	No	No
Isoleucine	18000	No	No	No
DL-Thiaisleucine	1	R	No	No
o-Methylthreonine	6	No	No	No
L-Serine	2800	No	No	No
DL-Serine	3600	No	No	No
DL-Serine hydroxamate	140	No	No	No
DL-o-Methylserine	3200	R	R	R
4-Azaleucine	45	R	No	No
6-Diazo-5-oxo-L-norleucine	15	No	No	R
Valine	7	R	No	No
Methionine	38000	No	No	No
Norleucine	500	R	No	No
Cysteine	1600	No	No	No
Homoserine	1000	No	R	No
DL-β-Hydroxy-norvaline	80	No	No	R
L-Aspartic acid β-hydroxamate	100	No	No	No
Arginine	4300	No	No	No
Lysine	5000	No	No	No
S-(2-Aminoethyl)cysteine	0.75	No	No	S
Histidine	3000	No	No	No
L-Histidine hydroxamate	200	No	No	No
DL-1,2,4-Triazole-3-alanine	80	No	No	No
Phenylalanine	13000	No	No	No
p-Fluorophenylalanine	6	No	No	No
L-o-Fluorophenylalanine	1.7	R	No	No
DL-o-Fluorophenylalanine	6	R	No	No
Tryptophan	12500	No	No	No
DL-4-Fluorotryptophan	0.1	No	No	No
4-Methyltryptophan	0.25	No	No	No
7-Methyltryptophan	100	No	No	No
DL-α-Methyltryptophan	400	No	No	No
m-Fluoro-DL-tyrosine	0.5	No	No	No

No - no differences compare to the control strain

R - more colonies or colony size

S - less colonies or colony size compare to the control strain

Example 3: Production of threonine by a strain having
plasmid pYGAZH

The threonine producing strain VL2054 was transformed by the plasmid pYGAZH carried the b2682 and
5 b2683 genes under the control of P_{lac} UV5 promoter. Obtained strain was named VL2054(pYGAZH). The strain VL2054 is derivative of the strain VKPM B-3996 and carried on its chromosome:

- a) the integrated threonine operon under the
10 control of P_R promoter
- b) wild type *rhtA* gene
- c) the inactivated chromosomal gene encoding transhydrogenase (*tdh* gene) and inactivated kanamycin resistant gene (*kan*) gene in the Tn5 (*tdh::Tn5*, Kan^S)
15 d) mutation *ilvA*₄₄₂.

The strain VL2054 has been deposited in the Russian National Collection of Industrial Microorganisms (VKPM) (Russia 113545, Moscow, 1 Dorozhny proezd, 1) on January 30, 2001 under accession number VKPM B-8067, and
20 transferred from the original deposit to international deposit based on Budapest Treaty on _____, 2002.

The 5 colonies of each strain VL2054, strain VL2054(p Δ lacZ) as a control strain contained plasmid without insertion and VL2054(pYGAZH) were suspended in 2
25 ml of minimal medium ((NH₄)₂SO₄ - 11 g/l; NaCl - 0.4 g/l; MgSO₄ - 0.4 g/l; K₂HPO₄ - 1 g/l; FeSO₄ - 10 mg/l; MnSO₄ - 10 mg/l; thiamin - 0.1 mg/l; yeast extract - 0.5 g/l; glucose - 40 g/l; ampicilline - 300 mg/l if necessary) in 20-ml test tubes and were incubated overnight with

aeration at 32 °C. The 0.2 ml of each night culture was transferred to the three 20-ml test tubes with 2 ml of fresh medium for fermentation with or without IPTG and cultivated at 32 °C for 48 or 72 hours with rotary shaker.

Fermentation medium composition:

	(NH ₄) ₂ SO ₄	22 g/l
	NaCl	0.8 g/l
10	MgSO ₄	0.8 g/l
	K ₂ HPO ₄	2 g/l
	FeSO ₄	20 mg/l
	MnSO ₄	20 mg/l
	Thiamin	0.2 mg/l
15	Yeast extract	1 g/l
	CaCO ₃	30 g/l
	Glucose	80 g/l
	Ampicilline	300 mg/l, if necessary
	IPTG	0.5 mM, if necessary

20

After cultivation the plasmid stability and optical absorbance of the medium at 540 nm were determined by conventional methods. Accumulated amount of threonine in the medium was determined by thin layer chromatography (TLC). Liquid phase composition for TLC was as follows: isopropanol - 50 ml, acetone - 50 ml, NH₄OH (30 %) - 12 ml, H₂O - 8 ml. The results are shown in Table 2. As it

25

is seen, the hybrid plasmid pYGAZH improved the threonine accumulation by the threonine producing strain VL2054.

5

Table 2

VL2054 with plasmid	IPTG	48 hours			72 hours		
		OD ₅₄₀	Thr, g/l	Thr/OD	OD ₅₄₀	Thr, g/l	Thr/OD
no	-	19	5.2	0.27	26	9.1	0.35
	+	21	4.1	0.20	29	7.8	0.27
pΔlacZ	-	20	6.4	0.32	24	9.1	0.40
	+	15	3.5	0.23	24	7.2	0.30
pYGAZH	-	17	5.7	0.34	24	9.7	0.40
	+	21	9.8	0.47	23	15.5	0.67

Example 4: Production of valine by a strain having plasmid pYGAZH

The valine producing strain H-81 was transformed by the plasmid pYGAZH carried the b2682 and b2683 genes under the control of P_{lac} UV5 promoter. The strain H-81 has been deposited in the Russian National Collection of Industrial Microorganisms (VKPM) (Russia 113545, Moscow, 1 Dorozhny proezd, 1) on January 30, 2001 under accession number VKPM B-8066, and transferred from the original deposit to international deposit based on Budapest Treaty on _____, 2002.

The 5 colonies of each strain H-81, H-81(pΔlacZ) as a control strain contained plasmid without insertion and H-81(pYGAZH) were suspended in 2 ml of minimal medium ((NH₄)₂SO₄ - 18 g/l, K₂HPO₄ - 1.8 g/l, MgSO₄ - 1.2 g/l, thiamin - 0.1 mg/l, yeast extract - 0.5 g/l, glucose - 60 g/l, ampicilline - 300 mg/l, if necessary) in 20-ml test tubes and were incubated overnight with aeration at

32 °C. The 0.2 ml of each night culture was transferred to the three 20-ml test tubes with 2 ml of fresh medium for fermentation with or without IPTG and cultivated at 32 °C for 48 or 72 hours with rotary shaker.

5

Fermentation medium composition:

	(NH ₄) ₂ SO ₄	18 g/l,
	K ₂ HPO ₄	1.8 g/l,
	MgSO ₄	1.2 g/l,
10	CaCO ₃	20 g/l,
	Thiamin	0.1 mg/l,
	Glucose	60 g/l,
	Ampicilline	300 mg/l, if necessary
	IPTG	0.5 mM, if necessary

15

After cultivation the plasmid stability and optical absorbance of the medium at 540 nm were determined by conventional methods. Accumulated amount of valine in the medium was determined by TLC. Liquid phase composition for TLC was as follows: isopropanol - 80 ml, ethylacetate - 80 ml, NH₄OH (30 %) - 15 ml, H₂O - 45 ml. The results are shown in Table 3. As it is seen, the hybrid plasmid pYGAZH improved the valine accumulation by the valine producing strain H-81.

25

Table 3

H-81 with plasmid	IPTG	48 hours			72 hours		
		OD ₅₄₀	Val, g/l	Val/O D	OD ₅₄₀	Val, g/l	Val/O D
No	-	34	11,6	0,34	32	10,3	0,32
	+	34	11,7	0,34	30	10,1	0,34
pΔlacZ	-	34	10,5	0,31	30	10,0	0,33
	+	20	7,8	0,39	25	9,0	0,36
pYGAZH	-	29	10,5	0,36	31	12,8	0,41
	+	22	10,8	0,49	23	12,3	0,53

Reference Example 1: Production of L-proline by an *ilvA* deficient L-proline producer

5 The cells of wild type strain *E. coli* K12 (VKPM B-7) was treated with a mutagen, N-methyl-N'-nitro-N-nitrosoguanidine (0.1 mg/ml), for 20 min at 37°C, washed and plated on minimal agar medium M9 supplemented with 1.25 mg/ml tryptone, 10 mg/ml L-proline and 0.05 mg/ml

10 2,3,5-triphenyltetrazolium chloride. Most colonies arisen after 3 day of incubation at 37°C were colored red. A few colonies, which could not oxidize L-proline, were white. One of such colonies was used as a parent for obtaining mutants resistant to proline analogs (3,4-

15 dehydroxyproline and azetidine-2-carboxylate) which were added into M9 agar medium in concentration of 2 mg/ml each.

Some of mutants arisen could produce L-proline. The best L-proline producer 702 was treated with a P1

20 bacteriophage grown on cells of the strain TG1 in which the gene *ilvA* was disrupted by the insertion of

chloramphenicol (Cm) resistance (Cm^r) gene. One of obtained Cm resistant transductant, 702ilvA, which turned to be L-isoleucine auxotroph, was much more effective L-proline producer than the L-isoleucine prototrophic parent strain 702 (Table 4). The fermentation medium contained 60 g/l glucose, 25 g/l ammonium sulfate, 2 g/l KH₂PO₄, 1 g/l MgSO₄, 0.1 mg/l thiamine, 50 mg/l L-isoleucine and 25 g/l chalk (pH 7.2). Glucose and chalk were sterilized separately. 2 ml of the medium was placed into test tubes, and inoculated with one loop of the tested microorganisms, and the cultivation was carried out at 37°C for 2 days with shaking.

Table 4

Strain	Phenotype	Accumulation of L-proline (g/l)
K12 (VKPM B-7)	Wild type	<0.1
702 (VKPM B-8011)	Defective L-proline degradation, resistance to proline analogs	0.5
702ilvA (VKPM B-8012)	Defective L-proline degradation, resistance to proline analogs, L-isoleucine auxotroph, Cm ^r	8.0

The strains 702 and 702ilvA have been deposited in the Russian National Collection of Industrial Microorganisms (VKPM) under the accession number VKPM B-8011 and VKPM B-8012, respectively, since July 25, 2000.

Example 5: Production of proline by a strain having
plasmid pYGAZH

The proline producing strain *E. coli* 702ilvA was
5 transformed by the plasmid pYGAZH carried the b2682 and
b2683 genes under the control of P_{lac} UV5 promoter.

The 5 colonies of each strain 702ilvA,
702ilvA(p Δ lacZ) as a control strain contained plasmid
without insertion and 702ilvA(pYGAZH) were suspended in
10 2 ml of minimal medium ((NH_4)₂SO₄ - 18 g/l, K₂HPO₄ - 1.8
g/l, MgSO₄ - 1.2 g/l, thiamin - 0.1 mg/l, yeast extract
- 0.5 g/l, glucose - 60 g/l, isoleucine - 50 mg/l,
ampicilline - 300 mg/l, if necessary) in 20-ml test
tubes and were incubated overnight with aeration at 32
15 °C. The 0.2 ml of each night culture was transferred to
the three 20-ml test tubes with 2 ml of fresh medium for
fermentation with or without IPTG and cultivated at 32
°C for 40 hours with rotary shaker.

20 Fermentation medium composition:

	(NH_4) ₂ SO ₄	18 g/l,
	K ₂ HPO ₄	1.8 g/l,
	MgSO ₄	1.2 g/l,
	CaCO ₃	20 g/l,
25	Thiamin	0.1 mg/l,
	Glucose	60 g/l,
	Isoleucine	50 mg/l

Ampicilline 300 mg/l, if necessary
 IPTG 0.5 mM, if necessary

After cultivation the plasmid stability and optical
 5 absorbance of the medium at 540 nm were determined by
 conventional methods. Accumulated amount of proline in
 the medium was determined by TLC. Liquid phase
 composition for TLC was as follows: ethanol - 80 ml,
 NH₄OH (30 %) - 5 ml, H₂O - 25 ml. The results are shown
 10 in Table 5. As it is seen, the hybrid plasmid pYGAZH
 improved the proline accumulation by the proline
 producing strain 702ilvA.

Table 5

702ilvA with plasmid	IPTG	40 hours		
		OD ₅₄₀	Pro, g/l	Pro/O D
No	-	25	4,0	0,16
	+	23	4,1	0,18
pΔlacZ	-	24	5,3	0,22
	+	22	5,0	0,23
pYGAZH	-	21	5,0	0,24
	+	23	10,6	0,46

15

Reference Example 2: Production of L-leucine by an *ilvE*
deficient L-leucine producer

The cells of wild type strain *E. coli* K12 (VKPM B-
 7) was treated with a mutagen, N-methyl-N'-nitro-N-
 20 nitrosoguanidine (0.05 mg/ml), for 20 min at 37°C,
 washed 4 times with physiological solution and plated on
 minimal agar medium M9 supplemented with 4.0 mg/ml DL-4-

azaleucine. The plates were incubated for 5 days at 37°C. Colonies appeared on the plates were picked up and purified by streaking on the L-agar plates. One of the obtained mutant resistant to DL-4-azaleucine was used

5 for induction of double L-isoleucine and L-valine auxotrophy. The numerous amount of double auxotrophs, requiring L-isoleucine and L-valine for growth, were obtained. It was shown that double L-isoleucine and L-valine auxotrophy was caused by mutation in the *ilvE*

10 gene. Among the obtained double auxotrophs, the best L-leucine producer, strain 505 producing 1.8 g/l of L-leucine, has been selected. The fermentation medium contained 60 g/l glucose, 25 g/l ammonium sulfate, 2 g/l KH_2PO_4 , 1 g/l MgSO_4 , 0.1 mg/l thiamine, 100 mg/l L-

15 isoleucine, 100 mg/l L-valine and 25 g/l chalk (pH 7.2). Glucose and chalk were sterilized separately. 2 ml of the medium was placed into test tubes, and inoculated with one loop of the tested microorganisms, and the cultivation was carried out at 37°C for 2 days with

20 shaking.

The strain *E. coli* 505 has been deposited in the Russian National Collection of Industrial Microorganisms (VKPM) (Russia 113545, Moscow, 1 Dorozhny proezd, 1) on May 14, 2001 under accession number VKPM B- 8124, and

25 transferred from the original deposit to international deposit based on Budapest Treaty on _____, 2002.

Example 6: Production of leucine by a strain having plasmid pYGAZH

The leucine producing strain *E. coli* 505 was transformed by the plasmid pYGAZH carried the b2682 and b2683 genes under the control of P_{lac} UV5 promoter.

The 20 colonies of each strain 505, 505(p Δ lacZ) as a control strain contained plasmid without insertion and 505(pYGAZH) were transferred by one loop of culture in 20-ml test tubes with L-broth with or without ampicilline and were incubated overnight with aeration at 32 °C. The 0.1 ml of each night culture was transferred into the 20-ml test tubes (inner diameter 22 mm), suspended in 2 ml of medium for fermentation with or without IPTG and cultivated at 32 °C for 72 hours with rotary shaker.

15 Fermentation medium composition:

	(NH ₄) ₂ SO ₄	15 g/l,
	K ₂ HPO ₄	1.5 g/l,
	MgSO ₄ x 7H ₂ O	1.0 g/l,
	CaCO ₃	20 g/l (sterilized separately),
20	Thiamin	0.1 mg/l,
	Glucose	60 g/l (sterilized separately),
	Isoleucine	0.3 g/l
	Valine	0.3 g/l
	Ampicilline	150 mg/l, if necessary
25	IPTG	0.5 mM, if necessary

After cultivation the plasmid stability was

determined by conventional method. Accumulated amount of leucine in the medium was determined by TLC. Liquid phase composition for TLC was as follows: isopropanol - 80 ml, ethylacetate - 80 ml, NH_4OH (30 %) - 25 ml, H_2O - 50 ml. The results are shown in Table 6. As it is seen, the hybrid plasmid pYGAZH improved the leucine accumulation by the leucine producing strain 505.

Table 6

505 with plasmid	IPTG	72 hours
		Leu, g/l
No	-	1,8
	+	2,0
p ΔlacZ	-	1,8
	+	2,0
pYGAZH	-	2,0
	+	2,8

10

Reference Example 3: Production of L-methionine by L-methionine producer resistant to norleucine

The plasmidless threonine and leucine deficient strain *E. coli* C600 was used as a parental strain. At first, the Leu^+ variants of *E. coli* C600 strain was obtained by transduction of phage P1 grown on *E. coli* K-12 strain. Then, after treatment with N-methyl-N'-nitro-N-nitrosoguanidine (NTG) the mutant strain 44 resistant to 8 g/l of L-homoserine has been obtained. The strain 44 is L-threonine-deficient, resistant to high concentrations of L-homoserine. The strain 44 has been

deposited in Russian National Collection of Industrial Microorganisms (VKPM) under the accession number VKPM B-2175.

Then, the strains, which are the mutants resistant to a methionine analog, norleucine, was induced from strain 44 by mutagenesis using NTG. The cells of night culture grown in L-broth were spun down and resuspended in physiological solution (0.9% NaCl) containing 50 µg/ml of NTG. After 30 min of exposure with NTG at 37°C the cells were spun down, washed 4 times with physiological solution and plated on the minimal agar medium M9, containing 0.5 mg/ml of threonine and 2.5 mg/ml or 5.0 mg/ml of norleucine. The plates were incubated for 5 days at 37°C. Colonies appeared on the plates were picked up and purified by streaking on the L-agar plates. The best L-methionine producer among them was strain 218. Test-tube cultivation of the novel strain 218 carried out at 32°C for 3 days with shaking leads to accumulation in the culture medium about 1 g/l of L-methionine. As a fermentation medium was used minimal medium M9 containing glucose (4%), ammonia sulfate (2.5%), threonine (0.5 g/l), calcium carbonate (25 g/l). Glucose and chalk were sterilized separately.

The strain 218 has been deposited in Russian National Collection of Industrial Microorganisms (VKPM) under the accession number VKPM B-8125 since May 14, 2001, and transferred from the original deposit to international deposit based on Budapest Treaty on _____, 2002.

Further, the phage P1 mediated deletion of *ppc* gene has been introduced into strain 218 followed by integration of *pycA* gene from *Bacillus subtilis* (Russian patent application 99121636). Resulted strain 218pycA
 5 lost resistance to norleucine. Therefore, resistance to norleucine has been imparted to the strain again as described above. The best L-methionine producer among obtained strains was strain *E. coli* 73 which produced about 1 g/l of L-methionine under condition described
 10 above.

The strain *E. coli* 73 has been deposited in the Russian National Collection of Industrial Microorganisms (VKPM) (Russia 113545 Moscow 1 Dorozhny proezd, 1) on May 14, 2001 under accession number VKPM B-8126, and
 15 transferred from the original deposit to international deposit based on Budapest Treaty on _____, 2002.

Example 7: Production of methionine by a strain having plasmid pYGAZH

20 The methionine producing strain *E. coli* 73 was transformed by the plasmid pYGAZH carried the b2682 and b2683 genes under the control of P_{lac} UV5 promoter.

The 5 colonies of each strain 73, 73(p Δ lacZ) as a control strain contained plasmid without insertion and
 25 73(pYGAZH) were suspended in 2 ml of minimal medium ((NH₄)₂SO₄ - 18 g/l, K₂HPO₄ - 1.8 g/l, MgSO₄ - 1.2 g/l, thiamin - 0.1 mg/l, yeast extract - 10 g/l, glucose - 60 g/l, threonine - 400 mg/l, ampicilline - 300 mg/l, if necessary) in 20-ml test tubes and were incubated

overnight with aeration at 32 °C. The 0.2 ml of each night culture was transferred to the three 20-ml test tubes with 2 ml of fresh medium for fermentation with or without IPTG and cultivated at 32 °C for 48 hours with rotary shaker.

Fermentation medium composition:

	(NH ₄) ₂ SO ₄	18 g/l,
	K ₂ HPO ₄	1.8 g/l,
10	MgSO ₄	1.2 g/l,
	CaCO ₃	20 g/l,
	Thiamin	0.1 mg/l,
	Glucose	60 g/l,
	Threonine	400 mg/l,
15	Yeast extract	1.0 g/l,
	Ampicilline	300 mg/l, if necessary
	IPTG	0.5 mM, if necessary

After cultivation the plasmid stability and optical absorbance of the medium at 540 nm were determined by conventional methods. Accumulated amount of methionine in the medium was determined by TLC. Liquid phase composition for TLC was as follows: isopropanol - 80 ml, ethylacetate - 80 ml, NH₄OH (30 %) - 15 ml, H₂O - 45 ml.

The results are shown in Table 7. As it is seen, the hybrid plasmid pYGZHZ improved the methionine accumulation by the methionine producing strain 73.

Table 7

73 with plasmid	IPTG	48 hours		
		OD ₅₄₀	Met, g/l	Met/O D
No	-	45	0,7	0,016
	+	42	1,1	0,026
pΔlacZ	-	45	1,0	0,022
pYGAZH	-	48	0,9	0,019
	+	46	1,3	0,028

Example 8: Production of threonine by a strain having
plasmid pYCHE

The threonine producing strain VL2054 was transformed by the plasmid pYCHE carried the bl242 gene under the control of P_{lac} UV5 promoter. Obtained strain was named VL2054(pYCHE).

The 5 colonies of each strain VL2054, strain VL2054(pΔlacZ) as a control strain contained plasmid without insertion and VL2054(pYCHE) were suspended in 2 ml of minimal medium ((NH₄)₂SO₄ - 11 g/l; NaCl - 0.4 g/l; MgSO₄ - 0.4 g/l; K₂HPO₄ - 1 g/l; FeSO₄ - 10 mg/l; MnSO₄ - 10 mg/l; thiamin - 0.1 mg/l; yeast extract - 0.5 g/l; glucose - 40 g/l; ampicilline - 300 mg/l if necessary) in 20-ml test tubes and were incubated overnight with aeration at 32 °C. The 0.2 ml of each night culture was transferred to the three 20-ml test tubes with 2 ml of fresh medium for fermentation with or without IPTG and cultivated at 32 °C for 45 hours with rotary shaker.

Fermentation medium composition:

	$(\text{NH}_4)_2\text{SO}_4$	22 g/l
	NaCl	0.8 g/l
	MgSO_4	0.8 g/l
5	K_2HPO_4	2 g/l
	FeSO_4	20 mg/l
	MnSO_4	20 mg/l
	Thiamin	0.2 mg/l
	Yeast extract	1 g/l
10	CaCO_3	30 g/l
	Glucose	80 g/l
	Ampicilline	300 mg/l, if necessary
	IPTG	0.5 mM, if necessary

- 15 After cultivation the plasmid stability and optical absorbance of the medium at 540 nm were determined by conventional methods. Accumulated amount of threonine in the medium was determined by thin layer chromatography (TLC). Liquid phase composition for TLC was as follows:
- 20 isopropanol - 50 ml, acetone - 50 ml, NH_4OH (30 %) - 12 ml, H_2O - 8 ml. The results are shown in Table 8. As it is seen, the hybrid plasmid pYCHE improved the threonine accumulation by the threonine producing strain VL2054.

Table 8

VL2054 with plasmid	IPTG	OD ₅₄₀	Thr, g/l	Thr/OD
no	-	21	4.8	0.23
	+	20	4.7	0.24
pΔlacZ	-	16	4.6	0.29
	+	13	3.0	0.23
pYCHE	-	20	6.2	0.31
	+	20	7.0	0.35

Example 9: Production of valine by a strain having
plasmid pYCHE

5 The valine producing strain H-81 was transformed by
the plasmid pYCHE carried the b1242 gene under the
control of P_{lac} UV5 promoter.

10 The 5 colonies of each strain H-81, H-81(pΔlacZ) as
a control strain contained plasmid without insertion and
H-81(pYCHE) were suspended in 2 ml of minimal medium
((NH₄)₂SO₄ - 18 g/l, K₂HPO₄ - 1.8 g/l, MgSO₄ - 1.2 g/l,
thiamin - 0.1 mg/l, yeast extract - 0.5 g/l, glucose -
60 g/l, ampicilline - 300 mg/l, if necessary) in 20-ml
test tubes and were incubated overnight with aeration at
15 32 °C. The 0.2 ml of each night culture was transferred
to the three 20-ml test tubes with 2 ml of fresh medium
for fermentation with or without IPTG and cultivated at
32 °C for 45 hours with rotary shaker.

20 Fermentation medium composition:

(NH₄)₂SO₄ 18 g/l,
K₂HPO₄ 1.8 g/l,

	MgSO ₄	1.2 g/l,
	CaCO ₃	20 g/l,
	Thiamin	0.1 mg/l,
	Glucose	60 g/l,
5	Ampicilline	300 mg/l, if necessary
	IPTG	0.5 mM, if necessary

After cultivation the plasmid stability and optical absorbance of the medium at 540 nm were determined by conventional methods. Accumulated amount of valine in the medium was determined by TLC. Liquid phase composition for TLC was as follows: isopropanol - 80 ml, ethylacetate - 80 ml, NH₄OH (30 %) - 15 ml, H₂O - 45 ml. The results are shown in Table 9. As it is seen, the hybrid plasmid pYCHE improved the valine accumulation by the valine producing strain H-81.

Table 9

H-81 with plasmid	IPTG	OD ₅₄₀	Val, g/l	Val/OD
no	-	34	11.6	0.34
	+	34	11.7	0.34
pΔlacZ	-	34	10.5	0.31
	+	20	7.8	0.39
pYCHE	-	32	14.0	0.44
	+	30	13.9	0.46

Example 10: Production of arginine by a strain having plasmid pYHGN

The arginine producing strain 382 was transformed by the plasmid pYHGN carried the b3434 gene under the control of P_{lac} UV5 promoter. The strain 382 has been deposited in the Russian National Collection of Industrial Microorganisms (VKPM) (Russia 113545, Moscow, 1 Dorozhny proezd, 1) on April 10, 2000 under accession number VKPM B - 7926.

The 5 colonies of each strain 382, 382(p Δ lacZ) as a control strain contained plasmid without insertion and 382(pYHGN) were suspended in 2 ml of minimal medium ((NH₄)₂SO₄ - 25.0 g/l, K₂HPO₄ - 2.0 g/l, MgSO₄ 7H₂O - 1.0 g/l, thiamin - 0.2 mg/l, yeast extract - 5 g/l, glucose - 60 g/l, ampicilline - 100 mg/l, if necessary) in 20-ml test tubes and were incubated overnight with aeration at 32 °C. The 0.2 ml of each night culture was transferred to the three 20-ml test tubes with 2 ml of fresh medium for fermentation with or without IPTG and cultivated at 32 °C for 72 hours with rotary shaker.

20 Fermentation medium composition:

	(NH ₄) ₂ SO ₄	25 g/l,
	K ₂ HPO ₄	2.0 g/l,
	MgSO ₄ 7H ₂ O	1.0 g/l,
	Thiamin	0.2 mg/l,
25	Yeast extract	5 g/l
	Glucose	60 g/l,
	CaCO ₃	20 g/l

Ampicilline 100 mg/l, if necessary
 IPTG 0.5 mM, if necessary

After cultivation the plasmid stability and optical
 5 absorbance of the medium at 540 nm were determined by
 conventional methods. Accumulated amount of arginine in
 the medium was determined by TLC. Liquid phase
 composition for TLC was as follows: isopropanol - 80 ml,
 ethylacetate - 40 ml, NH₄OH (30 %) - 25 ml, H₂O - 50 ml.
 10 The results are shown in Table 10. As it is seen, the
 hybrid plasmid pYHGN improved the arginine accumulation
 by the arginine producing strain 382.

Table 10

<i>E. coli</i> 382 with plasmid	IPTG	OD ₅₄₀	Arg, g/l	Arg/OD
No	-	20	8.5	0.43
	+	22	6.7	0.31
pΔlacZ	-	28	6.3	0.23
	+	26	5.4	0.21
pYHGN	-	24	5.8	0.24
	+	26	9.3	0.36

15

Example 11: Production of proline by a strain having
 plasmid pYHGN

The proline producing strain *E. coli* 702ilvA was
 transformed by the plasmid pYHGN carried the b3434 gene
 20 under the control of P_{lac} UV5 promoter.

The 5 colonies of each strain 702ilvA,

702ilvA(pΔlacZ) as a control strain contained plasmid without insertion and 702ilvA(pYHGN) were suspended in 2 ml of minimal medium ((NH₄)₂SO₄ - 18 g/l, K₂HPO₄ - 1.8 g/l, MgSO₄ - 1.2 g/l, thiamin - 0.1 mg/l, yeast extract - 0.5 g/l, glucose - 60 g/l, isoleucine - 50 mg/l, ampicilline - 300 mg/l, if necessary) in 20-ml test tubes and were incubated overnight with aeration at 32 °C. The 0.2 ml of each night culture was transferred to the three 20-ml test tubes with 2 ml of fresh medium for fermentation with or without IPTG and cultivated at 32 °C for 40 hours with rotary shaker.

Fermentation medium composition:

	(NH ₄) ₂ SO ₄	18 g/l,
15	K ₂ HPO ₄	1.8 g/l,
	MgSO ₄	1.2 g/l,
	CaCO ₃	20 g/l,
	Thiamin	0.1 mg/l,
	Glucose	60 g/l,
20	Isoleucine	50 mg/l
	Ampicilline	300 mg/l, if necessary
	IPTG	0.5 mM, if necessary

After cultivation the plasmid stability and optical absorbance of the medium at 540 nm were determined by conventional methods. Accumulated amount of proline in the medium was determined by TLC. Liquid phase

composition for TLC was as follows: ethanol - 80 ml, NH_4OH (30 %) - 5 ml, H_2O - 25 ml. The results are shown in Table 11. As it is seen, the hybrid plasmid pYHGN improved the proline accumulation by the proline producing strain 702ilvA.

Table 11

702ilvA with plasmid	IPTG	40 hours		
		OD_{540}	Pro, g/l	Pro/ OD
No	-	25	4,0	0,16
	+	23	4,1	0,18
p ΔlacZ	-	24	5,3	0,22
	+	22	5,0	0,23
pYHGN	-	24	5,9	0,25
	+	17	7,1	0,42